

Work Order ID 72991

Tuesday, August 23, 2011 9:58:17 AM



Page 1

Item ID: D205-523-023

Accept



Setup Start



Revision ID:

Stop



Item Name: 300 Hour Inspection

Start Date: 8/23/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 8/23/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

MF

Date:

11-08-23

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-523

Rev O

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Type labels per PPP D205-523-023

CHG 001

S w/08/23

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

S 8P 11-08-23 2P

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S w/08/23

(FZ) 8

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Item ID: D205-523-023

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Item Name: 300 Hour Inspection

Start Date: 8/23/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 8/23/2011 Req'd Qty: 2.00

Customer:



Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-523-023								
	Location: _____								
	PPP Rev: <u>A</u>								
140		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

11/8/23 (2)

11/8/23

11-08-23 (2)

Picklist Print

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Work Order ID: 72991

Parent Item: D205-523-023

Parent Item Name: 300 Hour Inspection

Start Date: 8/23/2011

Required Date: 8/23/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-07-16 JLM

Verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS21042L6

Purchased

No

110

Each

300.0000

2

4

Nut

Location

Loc Qty

Loc Code

ST300

300

117677

200

118384

100

110

Each

0.0000

2

4

AN960JD616

NAS1149D0663J

Purchased

No

Washer

D3012-1

Manufactured

No

110

Each

5.0000

2

4

Decal

Location

Loc Qty

Loc Code

ST033

5

72013

5

110

Each

5.0000

2

4

D3012-3

Decal

Location

Loc Qty

Loc Code

ST030

5

72014

5

SPM118678 SP-08-23.

4X SP 11-08-23

SP 11-08-23

SP 11-08-23

4

Picklist Print

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Work Order ID: 72991

Parent Item: D205-523-023

Parent Item Name: 300 Hour Inspection

Start Date: 8/23/2011

Required Date: 8/23/2011

Start Qty: 2.00

Required Qty: 2.00

D3012-5

Manufactured No

110

Each

4.0000

2

4

Decal

Location

Loc Qty

Loc Code

ST030

4

72015

4

AN5-14A

Purchased

No

110

Each

42.0000

4

8

Bolt

Location

Loc Qty

Loc Code

ST338

42

115374

42

AN960JD516

NAS1149D0563J

Purchased

No

110

Each

0.0000

8

16

Washer

MS21042L5

Purchased

No

110

Each

1,185.000

4

8

Nut

Location

Loc Qty

Loc Code

ST300

1185

116105

5

116548

53

117441

498

117591

43

117611

90

118179

496

REFERENCE ONLY**25.4 WEIGHT AND BALANCE**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

25.5 PARTS LIST

-013	-023	-043	Part No.	Description
X			D205-523-013	HELI-RAPPEL™ INSTALLATION
	X		D205-523-023	300 HOUR INSPECTION KIT
1		X	D205-523-043	SLIDE BAR ASSEMBLY
		1	D3011-1	RAPPEL SLIDE BAR
		2	33116	STUD FITTING
	2	2	MS21042L6	NUT (OR MS21042-6)
	2	2	AN960JD616	WASHER
	2	2	D3012-1	DECAL
	2	2	D3012-3	DECAL
	2	2	D3012-5	DECAL
1			D2224	RAPPEL ANCHOR
2			D2229	DOUBLER
4	4		AN5-14A	BOLT
8	8		AN960JD516	WASHER
4	4		MS21042L5	NUT (OR MS21042-5)

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